

# ML4039E

## Technical Reference and user manual

### 400G Bit Error Ratio Tester



## Table of Contents

<b>1.</b>	<b>General Description .....</b>	<b>5</b>
<b>2.</b>	<b>Ordering information.....</b>	<b>5</b>
<b>3.</b>	<b>Operating conditions .....</b>	<b>5</b>
<b>4.</b>	<b>Block Diagram .....</b>	<b>5</b>
<b>5.</b>	<b>Hardware design overview .....</b>	<b>6</b>
<b>6.</b>	<b>Clock Configuration .....</b>	<b>7</b>
<b>7.</b>	<b>Transmitter side characteristics.....</b>	<b>8</b>
<b>8.</b>	<b>Receiver side characteristics .....</b>	<b>10</b>
<b>9.</b>	<b>ML4039EN characteristics.....</b>	<b>11</b>
<b>10.</b>	<b>Current revisions .....</b>	<b>11</b>
<b>11.</b>	<b>Future Features.....</b>	<b>11</b>
<b>12.</b>	<b>User Manual .....</b>	<b>12</b>
<b>12.1</b>	<b>GUI General Description.....</b>	<b>12</b>
<b>12.2</b>	<b>Installation.....</b>	<b>12</b>
<b>12.3</b>	<b>Connecting Procedure .....</b>	<b>13</b>
	<b>12.4 BERT Tab</b>	<b>14</b>
<b>12.5</b>	<b>BERT measurements .....</b>	<b>21</b>
<b>12.6</b>	<b>ML4039EN Noise injection .....</b>	<b>24</b>
<b>13.</b>	<b>IP changer tool.....</b>	<b>26</b>
<b>14.</b>	<b>Revision History .....</b>	<b>27</b>

## Table of Figures

Figure 1: Block Diagram of the ML4039E .....	6
Figure 2: ML4039E mechanical drawing.....	6
Figure 3: ML4039E front view with dimensions	Figure 4: ML4039E top view with dimensions.....
7	7
Figure 5 : Noise injection supported rates .....	11
Figure 6: ML4039E GUI at start.....	13
Figure 7: Connecting using the board IP.....	13
Figure 8: ML4039E Firmware revision and Board ID .....	13
Figure 9: Main features detected after connecting .....	14
Figure 10: Rate and clock configurations .....	14
Figure 11: Supported eye modes .....	15
Figure 12: Internal Clock Selection.....	15
Figure 13: Monitor Clock-out options and dividers .....	16
Figure 14: Selecting Advanced or Calibrated Settings mode.....	16
Figure 15: BERT side in Low Voltage settings mode .....	16
Figure 16: Pattern selection.....	17
Figure 17: Amplitude control in NRZ mode and with the Low Voltage settings applied .....	17
Figure 18: Amplitude control in PAM4 mode and with the Low Voltage settings applied .....	17
Figure 19: Settings being applied .....	18
Figure 20: BERT Configurations in PAM4 and Advanced Mode with 3 taps option .....	18
Figure 21: Enabling the 7 taps FIR option.....	18
Figure 22: Configurations Tab in PAM4 and Advanced Mode with 7 taps option.....	18
Figure 23: PAM4 mode, low rate .....	19
Figure 24: NRZ mode, low rate .....	19
Figure 25: NRZ mode, high rate .....	19
Figure 26: PAM4 mode, High rate with PTB .....	20
Figure 27: 7 taps values .....	20
Figure 28: Captured eye in NRZ mode using 7 taps settings .....	20
Figure 29: Captured eye in PAM4 mode using 7 taps settings .....	21
Figure 30: BER control panel.....	21
Figure 31: BER values in NRZ mode	Figure 32: BER values in PAM4 mode .....
22	22
Figure 33: BER test on 4 channels .....	22
Figure 34: BER analysis tab .....	22
Figure 35: Histograms in PAM4 mode.....	23
Figure 36: SNR in PAM4 mode .....	23
Figure 37: Error Insertion options in NRZ mode	Figure 38: Error insertion options in PAM4 mode .....
23	23
Figure 39: BER measurement with 1 error inserted at the MSB and 1 error at the LSB .....	24
Figure 40: DSP mode options.....	24
Figure 41: noise injection tab .....	24
Figure 42: noise rate and TX mode for noise	Figure 43: available noise rates ...
25	25
Figure 44: configuration table after enabling noise injection .....	25
Figure 45: PAM4 clean eye tap 1000	Figure 46: noise being injected at rate 10.3125 and main tap 1000
25	25

Figure 47: PAM4 clean eye ..... 26  
Figure 48: noise being injected at rate 25.78125 and main tap 1000 ..... 26  
Figure 49: IP changer GUI and User Guide ..... 26  
Figure50: Ethernet Configuration Software ..... 26

## 1. General Description

The ML4039E is a fully featured 400G BERT that can be configured as a 4x53.125 GBaud BERT. At high rates (53 Gbaud) and low rates (25 Gbaud) both NRZ and PAM4 modes are supported. It is used in Production testing of transceivers as for Functional and SI testing.

The ML4039E is designed for 400G applications. This instrument is a fully integrated, ultra-compact, USB/Fast Ethernet controlled instrument that combines all the functions and features of a signal generator, bit error-ratio tester and data analysis system with Post-Emphasis and Pre-Emphasis, 7 taps FIR capabilities.

## 2. Ordering information

The instrument can be ordered with the following part number.

ML4039E	4 channels BERT
ML4039EN	4 channels BERT with Noise injection feature

Table 1: Hardware ordering information

For more details please refer to the below link:

For ML4039E: <https://multilaneinc.com/product/ML4039e/>

For ML4039EN: <https://multilaneinc.com/product/ml4039en/>

## 3. Operating conditions

A 110/220V adapter is used to power-up the board.

If the temperature of the board inside the box has surpassed the 70°C value, in order to prevent overheating, this temperature is considered as the cutoff value.

The instrument will resume normal functionality again once the temperature is within the optimal range.

## 4. Block Diagram

The ML4039E block diagram is illustrated in figure 1. Signals are transmitted from the TX side through four independent channels, and the received signals are routed from the RX side of the error detector. These signals can be monitored and controlled channel by channel.

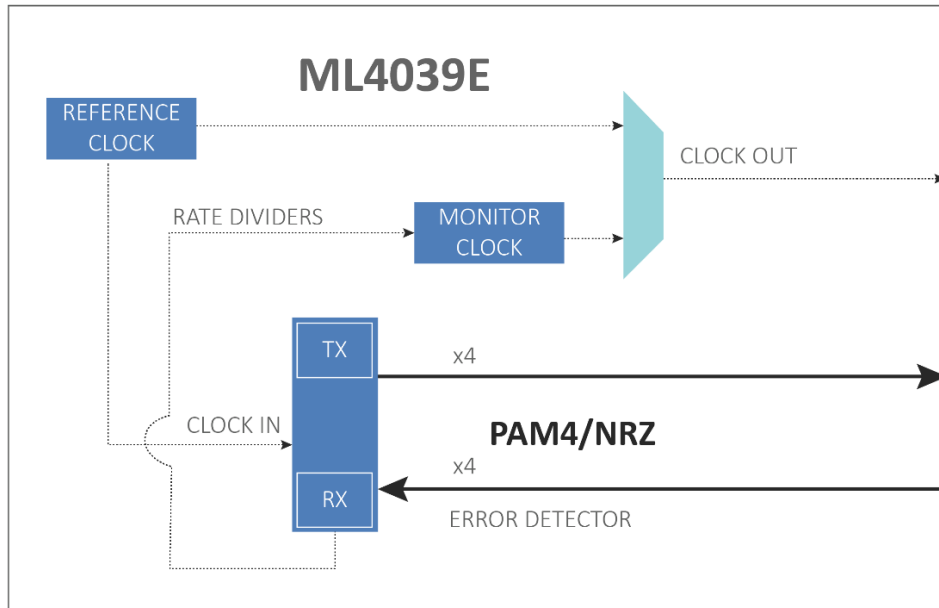


Figure 1: Block Diagram of the ML4039E

## 5. Hardware design overview

Figure 2 shows a general view of the ML4039E.



Figure 2: ML4039E mechanical drawing



Figure 3: ML4039E front view with dimensions

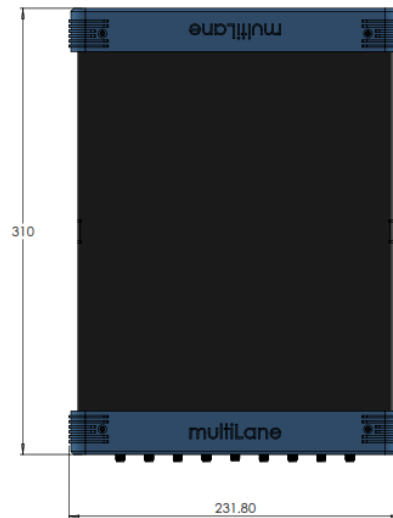


Figure 4: ML4039E top view with dimensions

The instrument dimensions in mm are shown in figures 3 and 4.

With an overall weight of two kilograms.

The back plate includes an ON-OFF switch button, Ethernet and USB ports. A 110/220V power adapter can be connected to supply the board with the required power.

The faceplate shows an SMA connector for clock out.

Also the faceplate shows sixteen connectors type K (2.92mm connectors) that are used to connect to the four differential TX and RX channels. Once powered up, and the switch button turned on, the board should be able to perform all the required measurements.

## 6. Clock Configuration

The ML4039E supports output clock. The user can switch between two options the reference clock and monitor clock. The monitor clock supports the following rate dividers: 4, 8, 16, 32, 64, and 128. Rate divider 4 is currently only supported at low rates.

The reference clock has an optimal value of 156.25 MHz.

In the current hardware revision, external clock option is not supported.

## 7. Transmitter side characteristics

As described above the TX signals are transmitted through four independent channels.

The Low voltage settings or high voltage settings for each channel, generated during the calibration process, at scaling 80% (for low voltage) or 100% (for high voltage), is being applied at high and low rates, and in both eye modes: NRZ and PAM4.

These settings once applied and saved, during calibration, ensure that the ML4039E performs all the required measurements in optimal mode.

These settings can be controlled by the user in advanced mode, in this way the user can control all the TX settings including: TX pattern, amplitude, Pre-emphasis, Main Tap, Post-Emphasis or the 7 FIR taps...

The ML4039E operates in PAM4 and NRZ modes, on numerous bitrates.

The BERT locks on all the supported rates, amplitudes and patterns. The parameters are mentioned in table 2.

The TX Equalization is a digital combination of FFE and DFE. PAM4 gray coding is also supported. Test pattern generator per lane includes error injection.

The patterns, error insertion and emphasis taps can be checked and controlled per lane.

The user could turn off and disable the TX side channel by channel.

Kindly refer to the user manual paragraph 11 for more details on how to operate the ML4039E.

Table 2 shows the TX Output Characteristics of the ML4039E.



Parameter		Typical	Maximum	Unit
Line Rate	NRZ	22.75 – 29.25 45.5 – 56	up to 29.25 (low rate) up to 56 (high rate)	Gbps
	PAM4	22.75 – 29.25 45.5 – 55.5	up to 29.25 (low rate) up to 55.5 (high rate)	Gbaud
Clock-out Amplitude		TBD		mV
Clock-out Frequency	Monitor	Rate dividers: 4, 8, 16, 32, 64, 128	Up to Rate/4 (at low rates)	MHz
	Reference	156.25	133.82 -165	
Output Amplitude	Low Rate (NRZ& PAM4)	Advanced Mode	Up to 670	mV
		80% Calibrated	Up to 365	
	High Rate (NRZ & PAM4)	Advanced Mode	Up to 550	
		80% Calibrated	Up to 240	
Patterns		PRBS 7/9/11/13/15/23/31/58/9_4 SQ16, SQ32, LIN, CJT, SSPRQ, User Defined		
Transition time (20%-80%)	Low Rate	~14		ps
Transition time (20-80%)	High Rate	~12		
Jitter	Low Rate	TBD		ps
	High Rate	TBD		
Emphasis Resolution		± 1000		Steps

Table 2: TX output specifications

## 8. Receiver side characteristics

The receiver side characteristics are described in this section.

The BERT locks on different patterns, with the polarity inversion option. Real-Time BER can be measured. Histograms and SNR shared across all four channels. Independent CDR in each lane, being able to recover the supported rates.

Parameter		Typical	Maximum	Unit
Line Rate	NRZ	22.75 – 29.25 45.5 – 56	up to 29.25 (low rate) up to 56 (high rate)	Gbps
	PAM4	22.75 – 29.25 45.5 – 55.5	up to 29.25 (low rate) up to 55.5 (high rate)	Gbaud
Sensitivity	Low Rate	90		mV
Sensitivity	High Rate	100		
Patterns		PRBS 7/9/11/13/15/23/31		
CTLE		Adaptive (not manually controlled)		Steps

**Table 3: Receiver specifications**

## 9. ML4039EN characteristics

The ML4039EN has the same features as the ML4039E but in addition to that it also has a noise injection feature where the user can set and control the noise rate, pattern and amplitude being injected channel by channel.

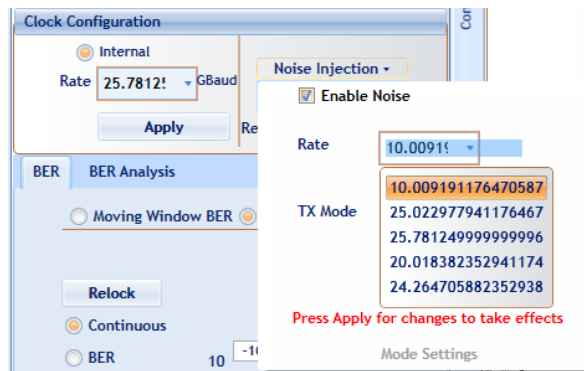


Figure 5 : Noise injection supported rates

## 10. Current revisions

The current revision of the ML4039E hardware is: ML4039E Rev C

All the listed features are tested using the following software and firmware:

- Software revision: MLBert\_v.4.4.0.0
- Firmware revision:
  - ML4039E: ML4039E-Hyb\_revC\_FW\_V3\_0
  - ML4039EN: ML4039EN\_V1\_0

## 11. Future Features

The following features will be implemented in the future ML4039E versions:

- FEC implementation
- External clock option

## 12. User Manual

### 12.1 GUI General Description

This section describes how to operate the ML4039E and all the capabilities of this BERT.

The product software is available on the company's website on the below link:

<https://multilaneinc.com/berts-gui/>

### 12.2 Installation

This chapter covers the installation of the instrument, addressing the following topics:

- System Start-up
- How to connect to the instrument

**Note: For windows vista, 7, 8 and 10 users should always run the GUI as administrator.**

#### First Steps

When the customer receives the instrument, it has a pre-configured IP address from the factory. This IP address is printed on a label on the instrument's back plate. The user can choose to keep this IP or to change it. If changing the IP is needed, there are two ways to do it: either through the USB interface, or through the Ethernet interface. If changing through USB is selected, then the USB driver of this instrument should be installed from the company's website, and the user needs to choose the application ETH config.

If the LAN interface is used to change the IP, then the user has to download the application "IPChanger" from the company's website and temporarily change his PC's IP to be in the same domain as the instrument, i.e. 172.16.xx.xx. Once the instrument's IP is successfully changed, the user can change back his PC's IP.

- It would be good if the user prints a label with the newly assigned IP address and sticks it on the instrument. If for some reason the IP is lost, the user will need to use the USB interface together with the ETHconfig software to "read" the IP.

#### Connect through Ethernet:

In order to connect via Ethernet, the IP address of the board is required. While no drivers are required; the user should simply know the current board IP address, and need to enter it in the text box next to the **IP** label, then click on the **connect** button.

The user can make sure that he is connected, by pinging the device.

To change the IP address of the board, the user needs to install the USB drivers.

(Refer to paragraph 11.3).

After installing the setup, the user will be able to open the ML4039EGUI.

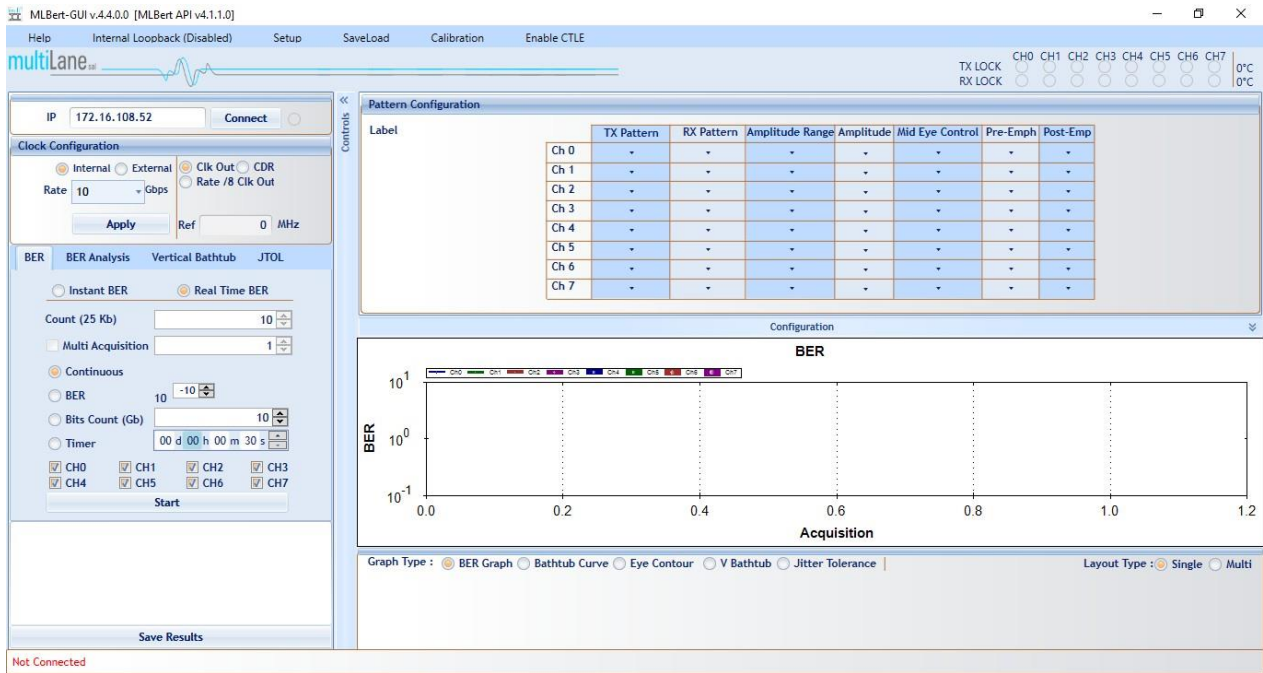


Figure 6: ML4039E GUI at start

## 12.3 Connecting Procedure

The user needs to connect using the board's IP, after that the board has been powered-up.

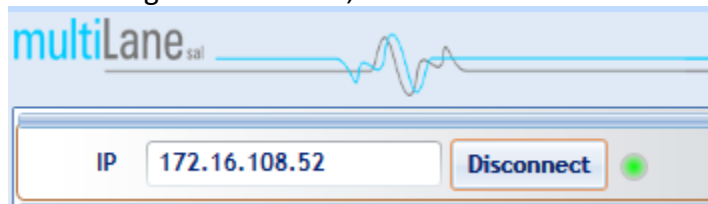


Figure 7: Connecting using the board IP

After clicking on Connect, all the Low voltage settings that have been saved during the calibration process are being applied. Also, the last used configuration is being applied. Then the user can check the board's settings including the hardware ID and the firmware revision.

**FWRev : 3      BoardID : 4244**

Figure 8: ML4039E Firmware revision and Board ID

The displayed information is updated whenever any of the fields is being updated.

### 12.4 BERT Tab

At the first glance, after connecting to the board, the user will be able to detect on the GUI the: IP, Serial number, monitoring temperature, channels TX and RX lock, selected bit rate and all the clock configurations...

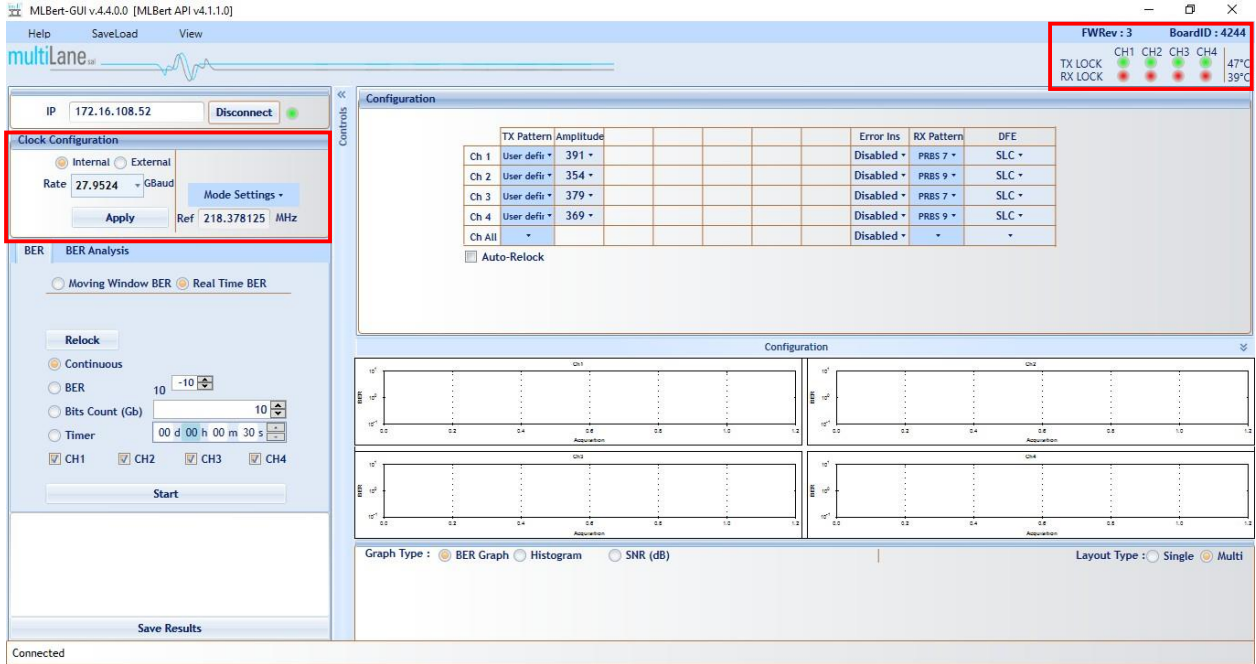


Figure 9: Main features detected after connecting

The user can select and control all the BERT settings.

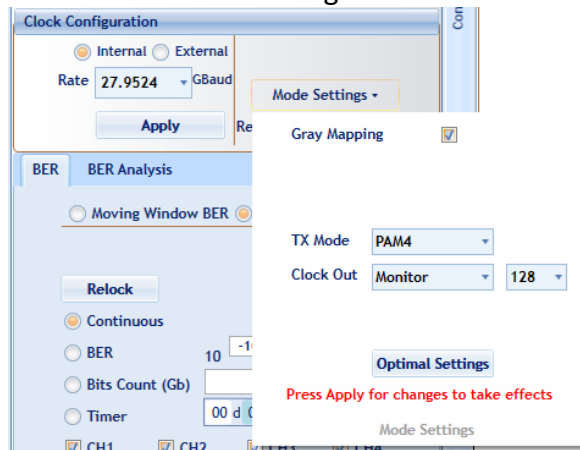


Figure 10: Rate and clock configurations

The ML4039E supports in low and high rates both eye modes: NRZ and PAM4.

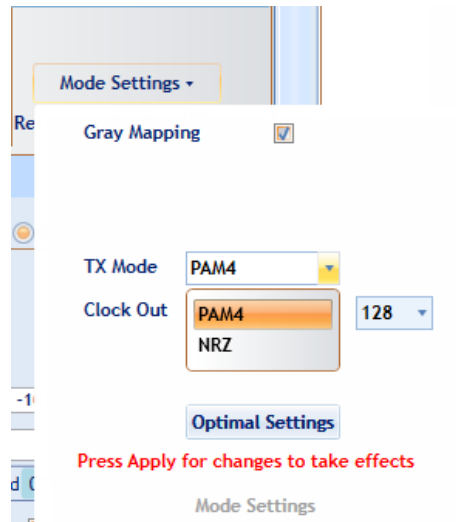


Figure 11: Supported eye modes

To switch between NRZ and PAM4 coding, use the TX Mode setting, then click Apply. The option Gray Mapping is only available in PAM4 mode. Gray Mapping enables use of PRBSxxQ defined in IEEE802.3bs. When Gray mapping is enabled, the PRBS13 and PRBS31 under the pattern select menu turn into PRBS13Q and PRBS31Q respectively.

For the clock configuration first select internal as the option (external clock-in option will be added in future ML4039E versions).The user now can select from mode settings between reference clock and monitor clock. For optimal results the Ref Clk should be selected.

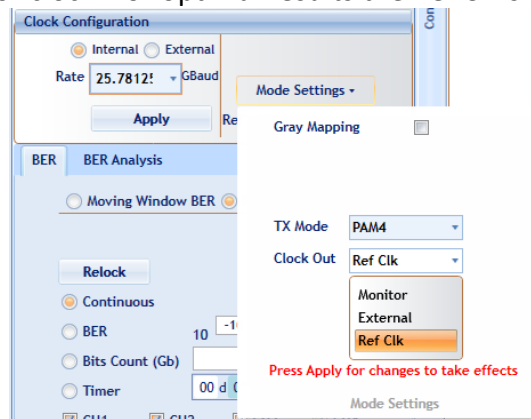


Figure 12: Internal Clock Selection

For the monitor clock the output can be controlled based on the selected clock divider.

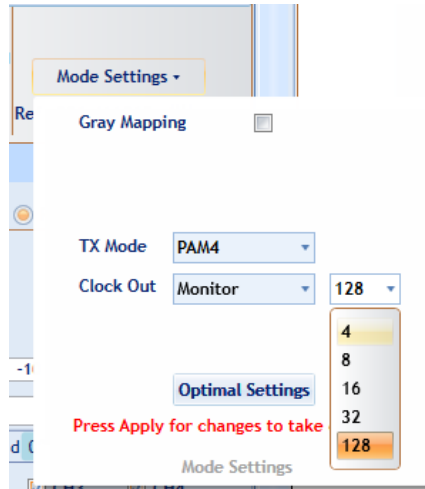


Figure 13: Monitor Clock-out options and dividers

For the line rate, the user can select any of the listed rates or enter any custom rate, but this rate should be in the supported range as described in table 2.

The user can control all the BERT configurations, channel by channel.

The test can be run in Low/High voltage settings mode or in advanced mode.

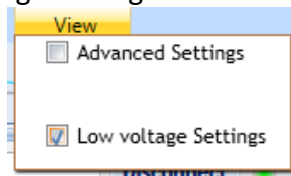


Figure 14: Selecting Advanced or Calibrated Settings mode

When operating in Low voltage settings mode, the Low voltage settings saved during the calibration process are being applied. And the user will be only able to control and change the amplitude. Based on the selected amplitude the software will automatically calculate the optimal settings.

	TX Pattern	Amplitude					Error Ins	RX Pattern	DFE
Ch 1	User defir	391					Disabled	PRBS 7	SLC
Ch 2	User defir	354					Disabled	PRBS 9	SLC
Ch 3	User defir	379					Disabled	PRBS 7	SLC
Ch 4	User defir	369					Disabled	PRBS 9	SLC
Ch All	-						Disabled	-	-

Auto-Relock

Figure 15: BERT side in Low Voltage settings mode

The ML4039E can output a wide range of pre-defined patterns. In addition to the PRBS patterns, there are linearity and jitter test patterns. Also, on top of the pre-defined patterns the user has the possibility of defining his own pattern.

Note: error detection only works on the PRBS patterns existing in the RX pattern drop down list. It is not possible to do error detection on custom defined patterns.



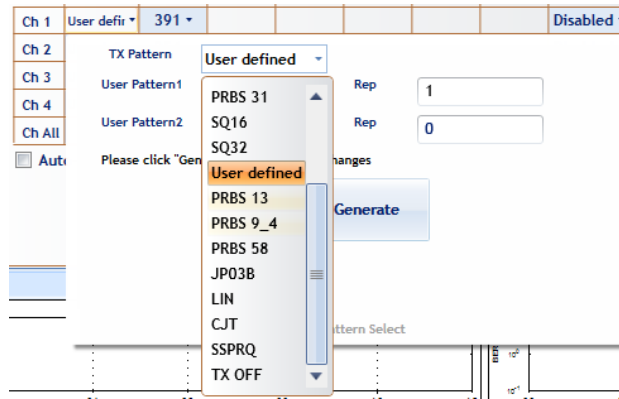


Figure 16: Pattern selection

In NRZ mode, for each level the corresponding eye amplitude is detected on the scope.

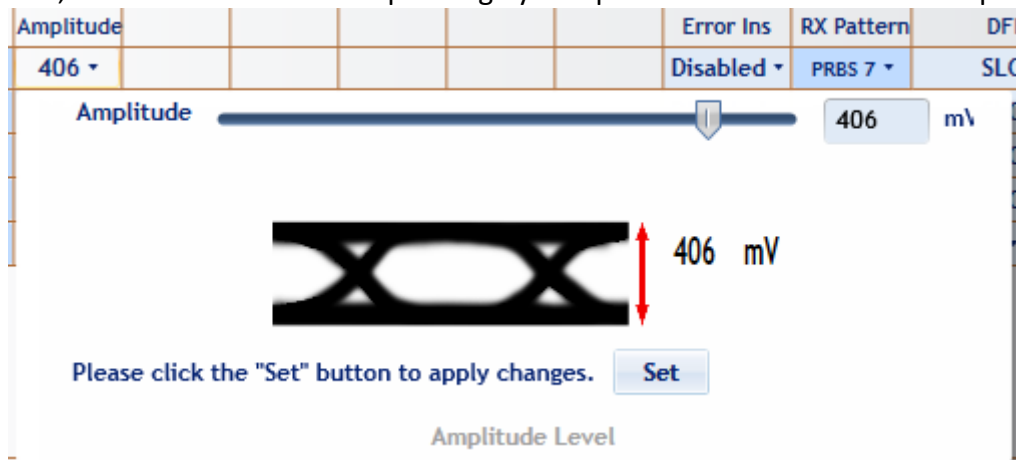


Figure 17: Amplitude control in NRZ mode and with the Low Voltage settings applied

In PAM4 mode, for each level the corresponding total eye amplitude is detected on the scope, this value is equal to the sum of the inner eye amplitude and two outer eye amplitudes. As shown in figure 17.

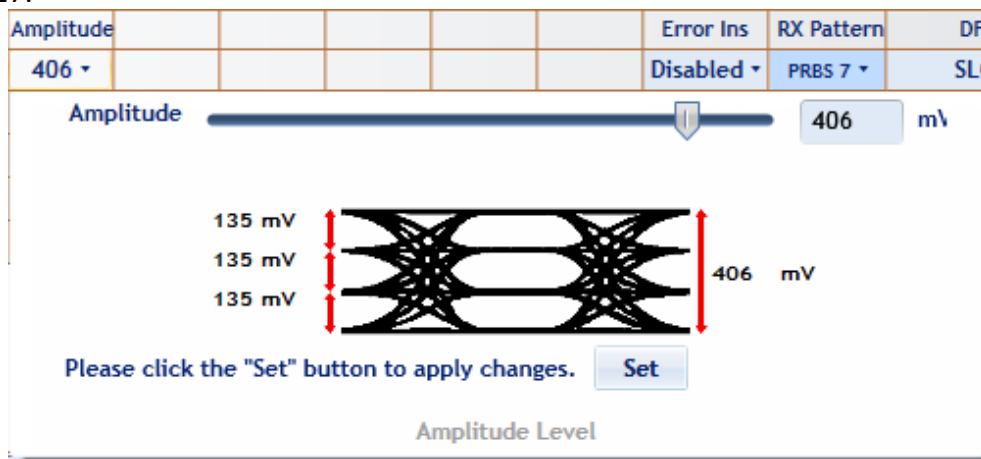


Figure 18: Amplitude control in PAM4 mode and with the Low Voltage settings applied

If the customer desires to control all the parameters, then he needs to go the advanced mode. While switching between advanced settings and calibrated settings modes the user will be modified that the optimal settings are being applied.

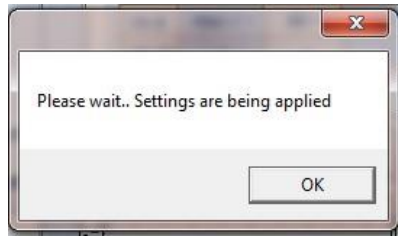


Figure 19: Settings being applied

If advanced settings mode is selected, after clicking “OK” on the pop-up window shown in figure 18, the BERT configuration window will be displayed as follows and the user will have access to control the amplitude and the FFE taps:

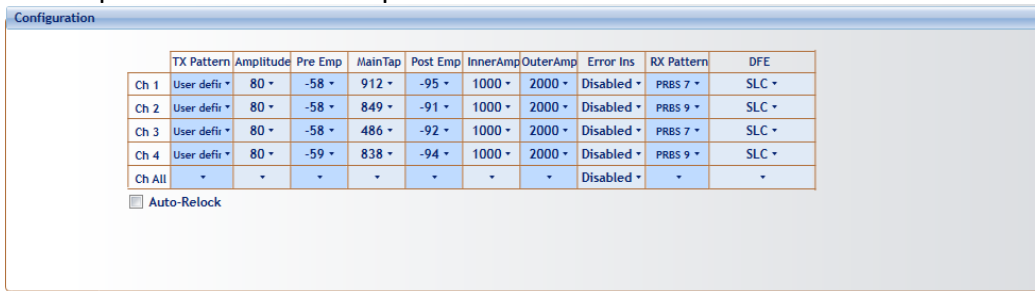


Figure 20: BERT Configurations in PAM4 and Advanced Mode with 3 taps option

Main-Tap, Pre and Post Emphasis level varies between  $\pm 1000$ . The amplitude slider does not show anymore the values that have been saved during the calibration. The user can go up to 120% and the corresponding amplitude is detected on a scope.

To access the 7 taps FIR the user should select the advanced settings then go to the mode settings tab and enable the 7 taps option, and press apply.

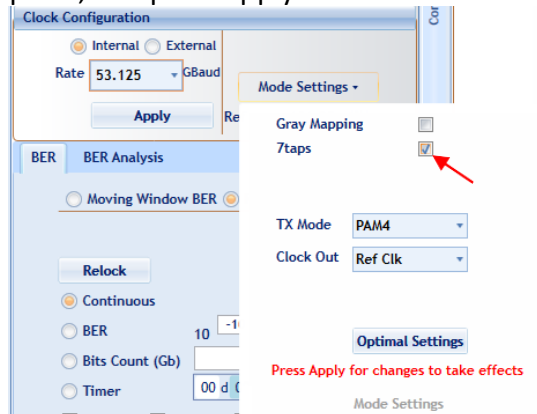


Figure 21: Enabling the 7 taps FIR option

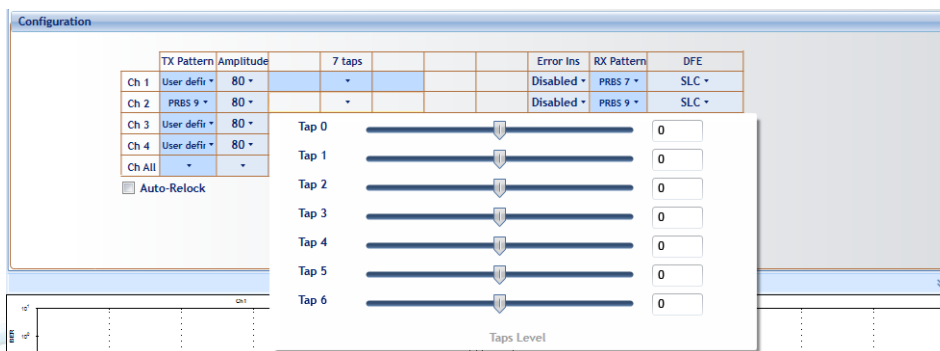


Figure 22: Configurations Tab in PAM4 and Advanced Mode with 7 taps option

The user can test the BER, histogram and SNR, on the selected channels.

Error insertion can be controlled channel by channel.

All these measurements can be performed on all the rates, patterns and in NRZ and PAM4 modes.

Below are shown some screenshots showing the eye in PAM4 and NRZ modes. These screenshots are captured, with the 80% calibrated settings being applied.

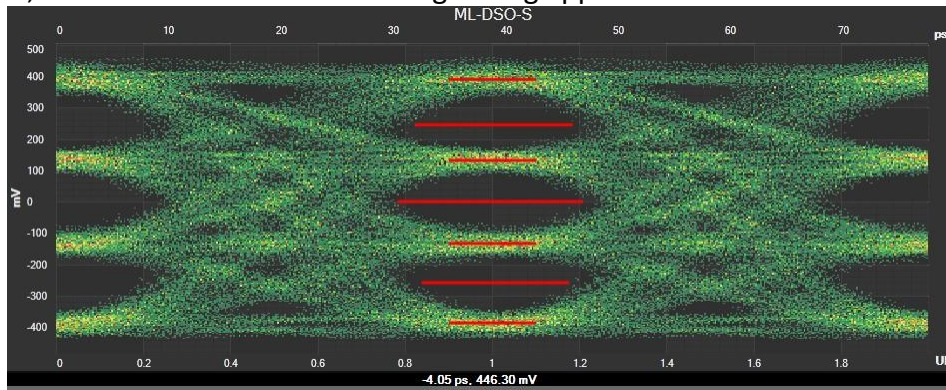


Figure 23: PAM4 mode, low rate

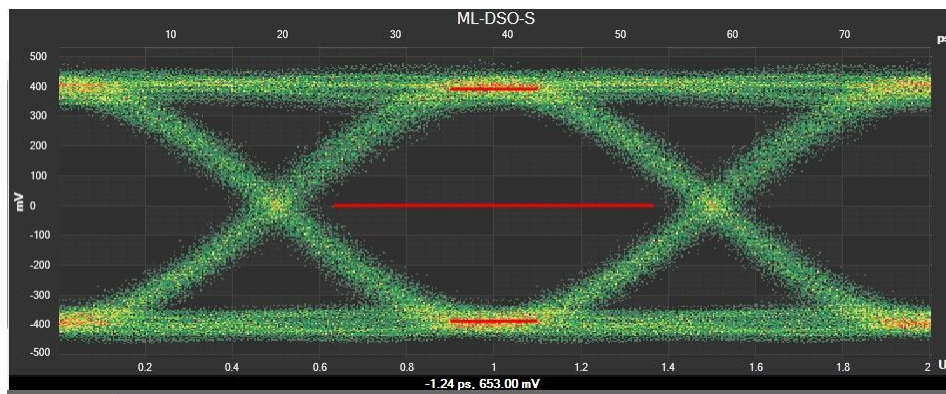


Figure 24: NRZ mode, low rate

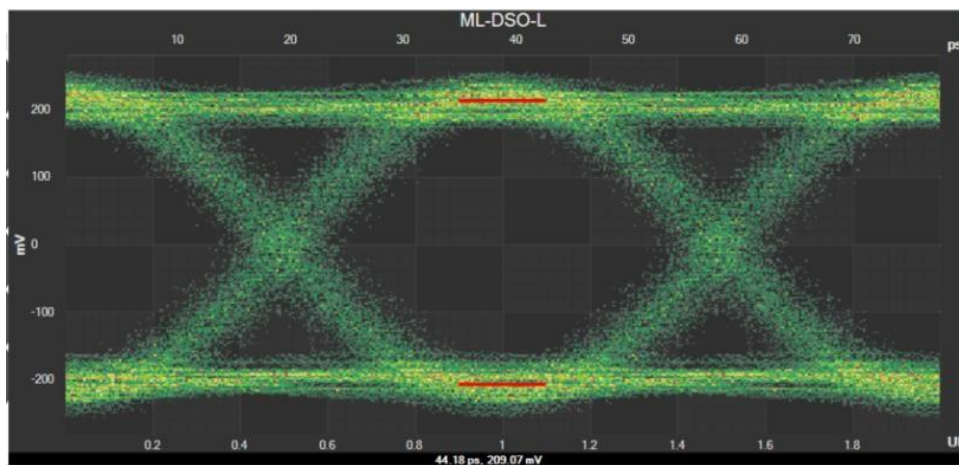


Figure 25: NRZ mode, high rate

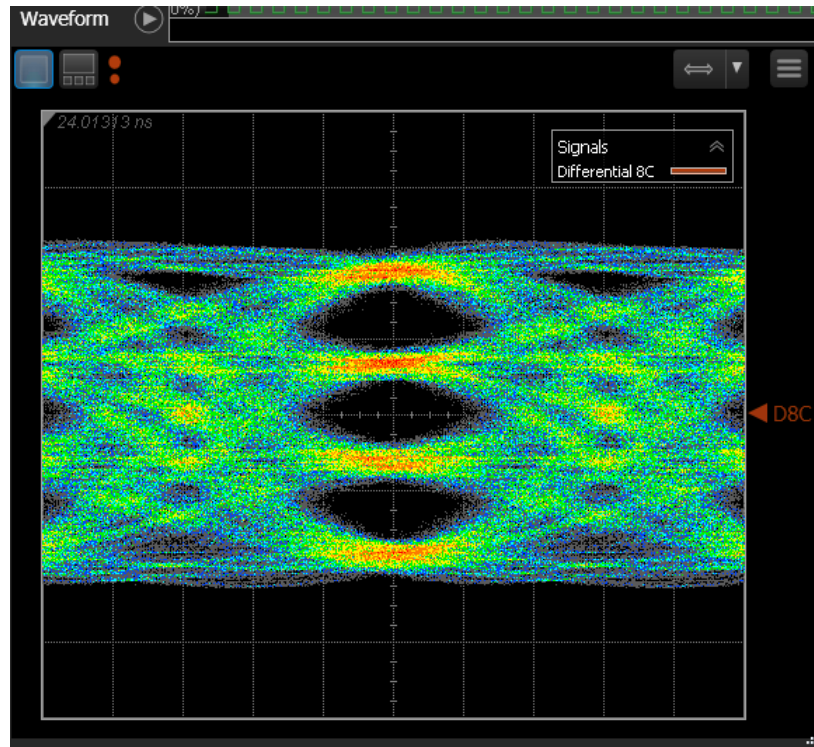


Figure 26: PAM4 mode, High rate with PTB

Figure 26 shows the 7 taps settings that are used to capture figure 27(NRZ eye) and 28 (PAM4 eye).

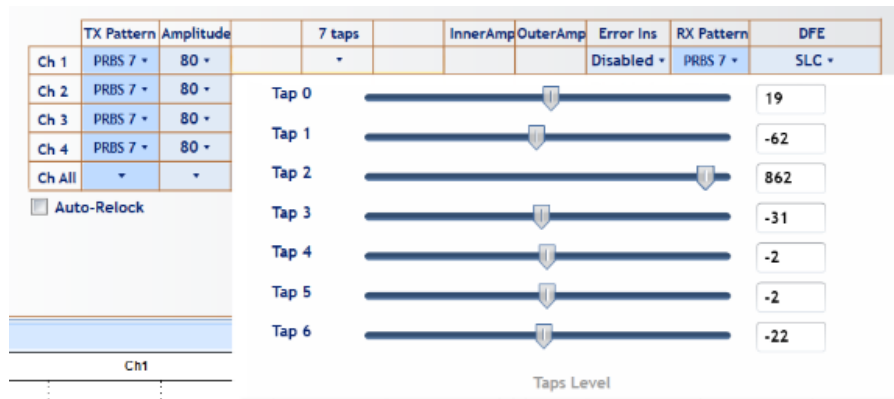


Figure 27: 7 taps values

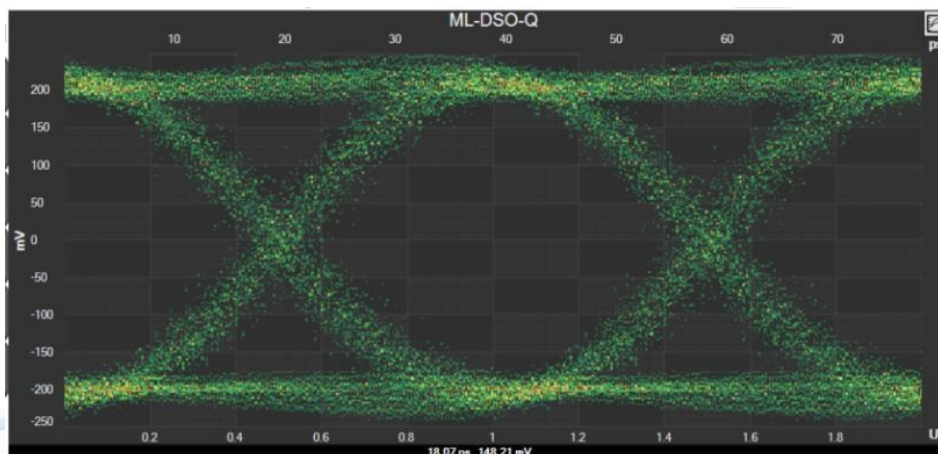


Figure 28: Captured eye in NRZ mode using 7 taps settings

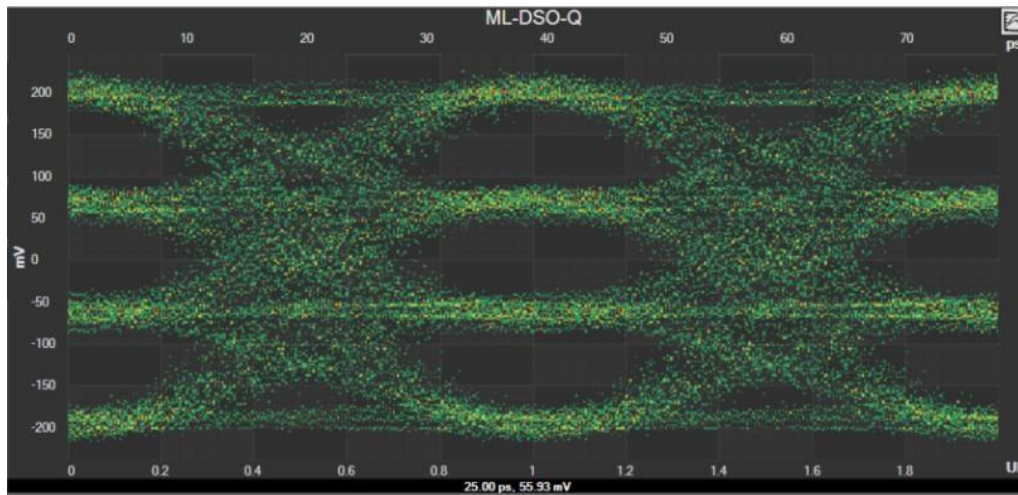


Figure 29: Captured eye in PAM4 mode using 7 taps settings

### 12.5 BERT measurements

To be able to start BER measurements, the instrument ports should be in loopback mode, which means the TX ports should be connected to the RX ports and the PPG and ED patterns should match. It is not necessarily to supply a PRBS from the same physical instrument – the source can be a different instrument and the error-detector of the ML4039E can derive its own clock from the received data (no need for a separate clock link). However, if Gray coding is used in the source, one should tell the receiver to expect Gray coding as well. There should be a match in pattern, polarity and coding to have lock.

The user can run the BER test on selected channels continuously or choose a target BER or set a timer.

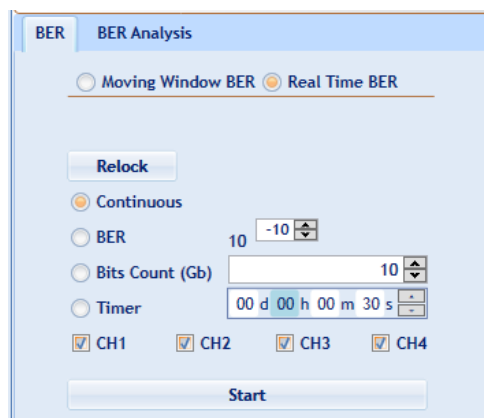


Figure 30: BER control panel

The BER values are displayed per channel and their corresponding BER graph. In PAM4 the value of the BER at MSB and LSB is shown. The graph shows the total BER value.

	BER	Error Count
Ch1	0.00e+00	0.00e+00
Ch2	0.00e+00	0.00e+00
Ch3	0.00e+00	0.00e+00
Ch4	0.00e+00	0.00e+00

**Save Results**

Figure 31: BER values in NRZ mode

<b>Ch2</b>	
Bit Error Count	0.00e+00
BER	0.00e+00
Bit Error Count MSB	0.00e+00
BER MSB	0.00e+00
Bit Error Count LSB	0.00e+00
BER LSB	0.00e+00

**Save Results**

Figure 32: BER values in PAM4 mode

The screenshot shows the multiLane GUI with the following components:

- Configuration Table:**

Ch	TX Pattern	Amplitude	Error Ins	RX Pattern	DFE
Ch 1	PRBS 7 *	207 *	Disabled *	PRBS 7 *	SLC *
Ch 2	PRBS 7 *	193 *	Disabled *	PRBS 7 *	SLC *
Ch 3	PRBS 7 *	204 *	Disabled *	PRBS 7 *	SLC *
Ch 4	PRBS 7 *	199 *	Disabled *	PRBS 7 *	SLC *
Ch All	*		Disabled *	*	*
- BER Analysis Panel:**
  - Mode: Real Time BER
  - Relock: Continuous
  - Rate: 53.125 Gbps
  - Timer: 00 d 00 h 00 m 30 s
  - Channels: CH1, CH2, CH3, CH4 (all checked)
- BER Results Table (Bottom Left):**

Ch	BER	Error Count
Ch1	0.00e+00	0.00e+00
Ch2	0.00e+00	0.00e+00
Ch3	0.00e+00	0.00e+00
Ch4	0.00e+00	0.00e+00
- BER Graphs:** Four graphs showing BER vs. Acquisition (10<sup>12</sup>) for Ch1, Ch2, Ch3, and Ch4. All graphs show a BER of 0.

Figure 33: BER test on 4 channels

The user can test the BER, histogram and SNR, on the selected channel, in NRZ and PAM4 modes.

The screenshot shows the BER Analysis tab with the following controls:

- Analysis Mode:**
  - Histogram
  - Signal to Noise Ratio
- Clear All** button
- Channel Start Buttons:** Ch 1 Start, Ch 2 Start, Ch 3 Start, Ch 4 Start

Figure 34: BER analysis tab

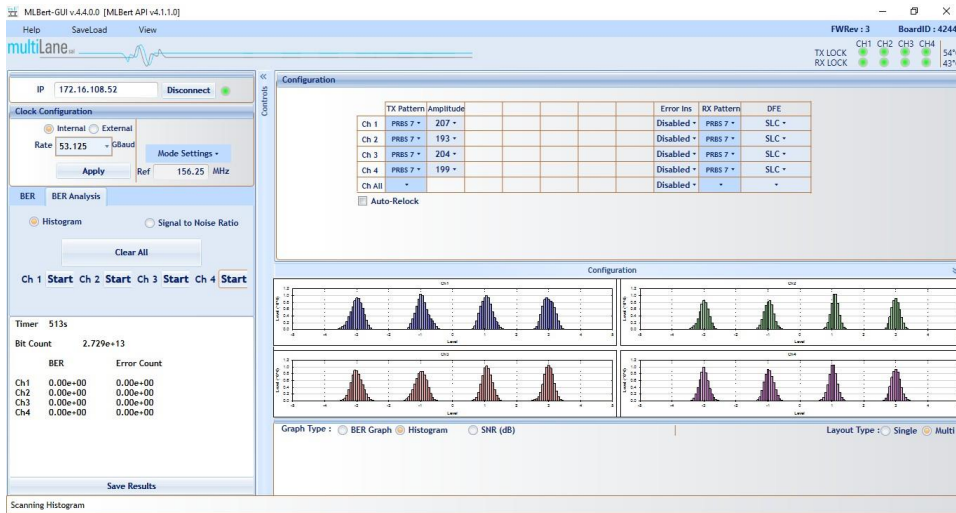


Figure 35: Histograms in PAM4 mode

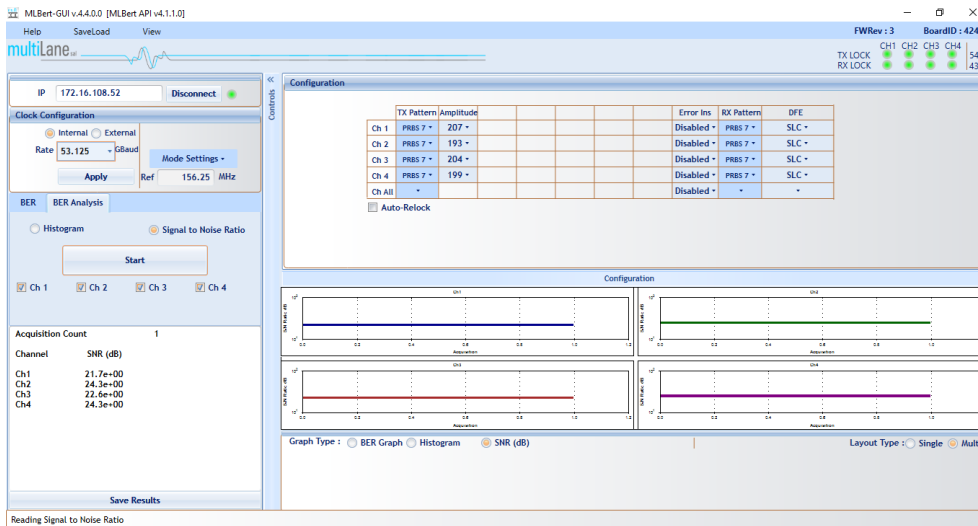


Figure 36: SNR in PAM4 mode

This BERT gives the user the possibility to insert errors by enabling the error insertion option.

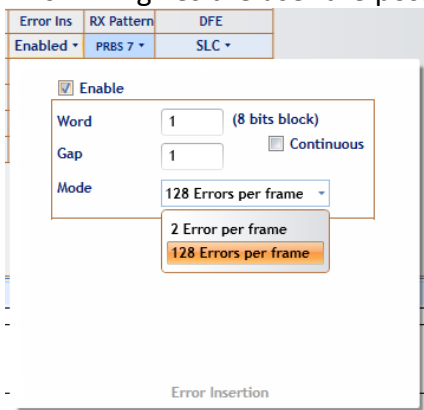


Figure 37: Error Insertion options in NRZ mode

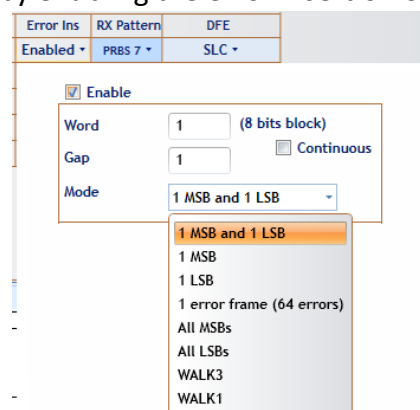


Figure 38: Error insertion options in PAM4 mode

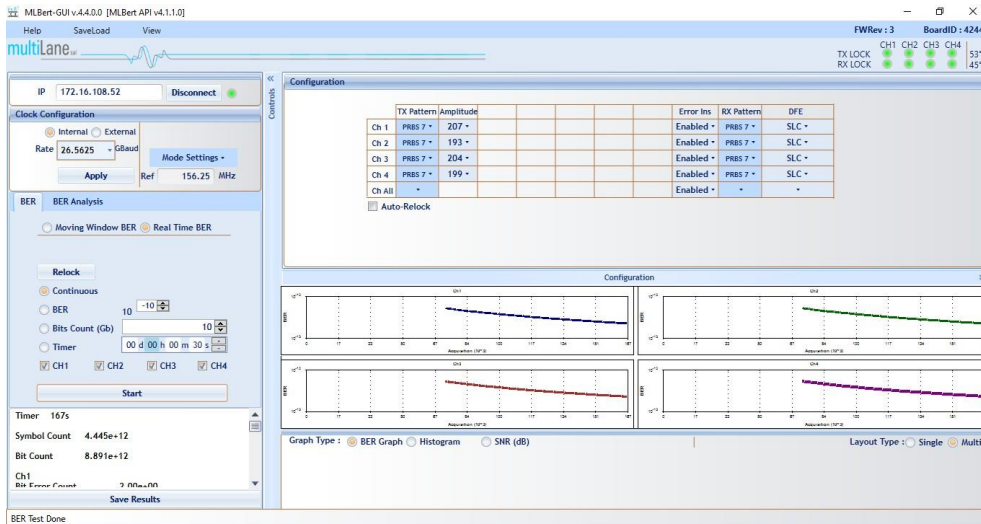


Figure 39: BER measurement with 1 error inserted at the MSB and 1 error at the LSB

The user can choose among two DSP modes: slicer for non-strenuous links and slicer with reflection canceller.

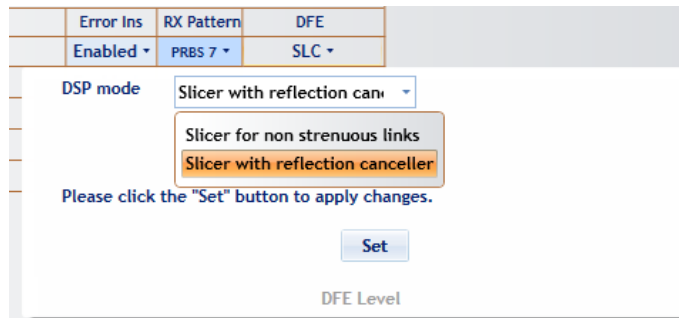


Figure 40: DSP mode options

### 12.6 ML4039EN Noise injection

The same is applicable for the ML4039EN with an additional noise injection feature. When connected to an ML4039EN and additional noise injection tab will show in clock configuration.

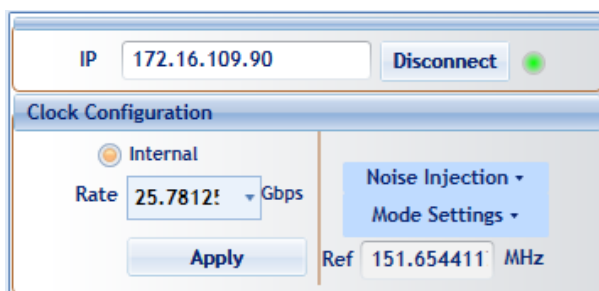


Figure 41: noise injection tab

To access noise injection settings the user should first enable noise injection and pick a rate from the drop down list also choose the preferred TX mode: PAM4 or NRZ (note that PAM4 is not available at rate 10.009191176470587) and press apply.



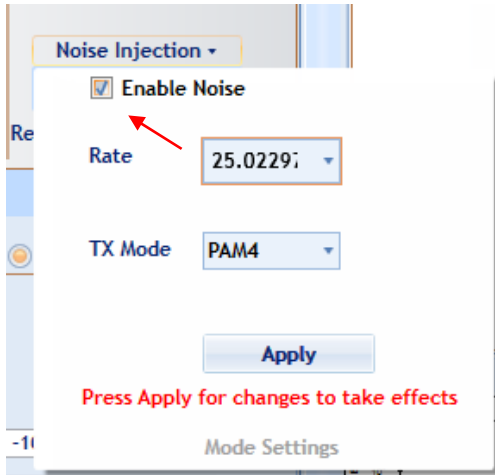


Figure 42: noise rate and TX mode for noise

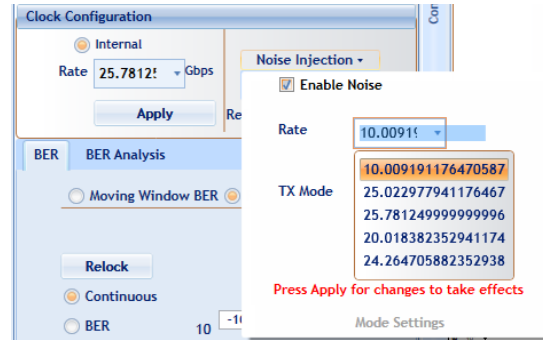


Figure 43: available noise rates

After pressing apply a new noise row will appear on the configuration table for each channel where the user will be able to control the noise pattern and amplitude.

	TX Pattern	Amplitude	Pre Emp	MainTap	Post Emp	InnerAmp	OuterAmp	Error Ins	RX Pattern	DFE
Ch 1	PRBS 7	80	-157	1000	-109	1000	2000	Disabled	PRBS 9	SLC
Noise1	PRBS 7	120		0						
Ch 2	PRBS 7	80	-100	1000	-93	1000	2000	Disabled	PRBS 7	SLC
Noise2	PRBS 7	60		1000						
Ch 3	PRBS 7	80	-543	28	-529	1000	2000	Disabled	PRBS 7	SLC
Noise3	PRBS 7	60		1000						
Ch 4	PRBS 7	80	-524	39	-538	1000	2000	Disabled	PRBS 7	SLC
Noise4	PRBS 7	60		1000						

Auto-Relock

Figure 44: configuration table after enabling noise injection

Below are some screenshots showing the noise being injected at different rates to a 53.125 PAM4 signal.

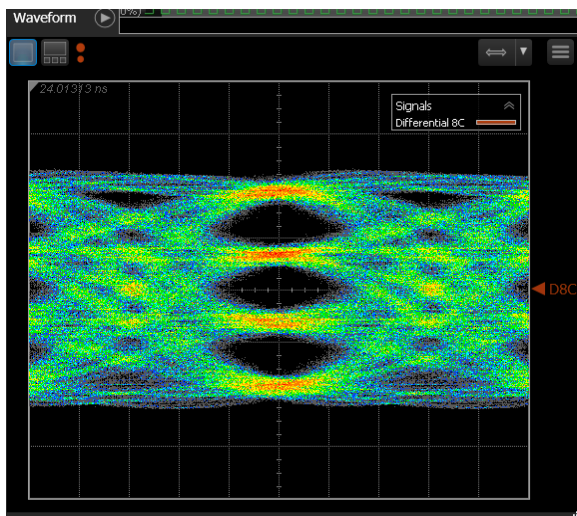


Figure 45: PAM4 clean eye

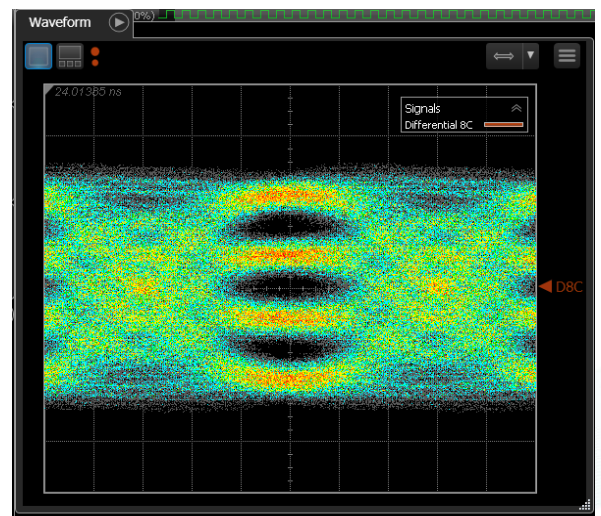


Figure 46: noise being injected at rate 10.3125 and main tap 1000

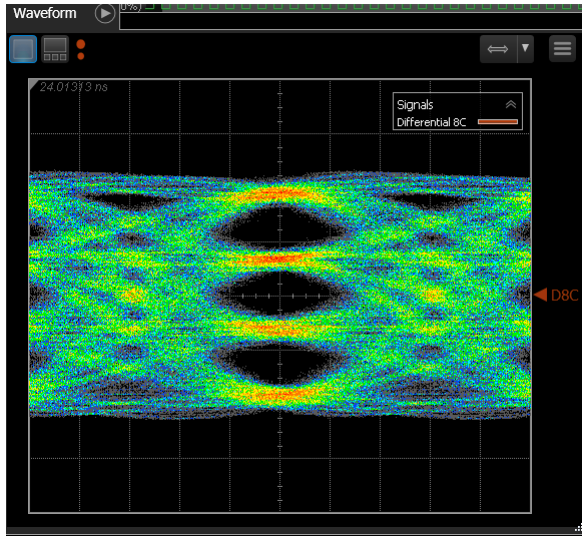


Figure 47: PAM4 clean eye

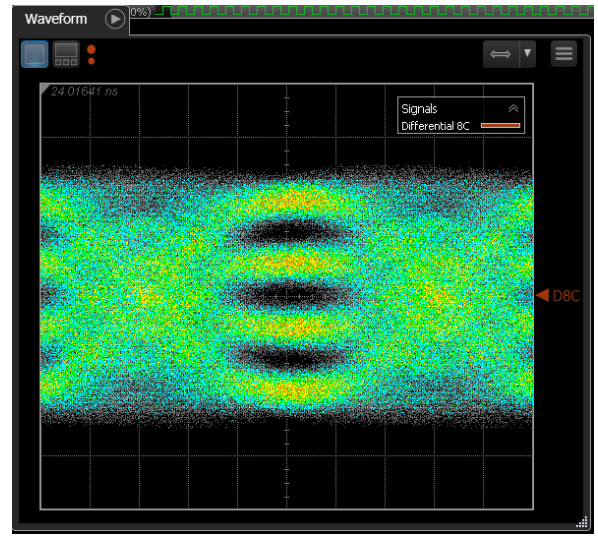


Figure 48: noise being injected at rate 25.78125 and main tap 1000

### 13. IP changer tool

If the user needs to change the IP of the board, the link represented below, has all needed tools (software and user guide).

<https://multilaneinc.com/berts-gui/>



Setup MLIPChanger-v12



ML IP Changer Guide V 11



ML4039-eth-configuration-software

Figure 49: IP changer GUI and User Guide

Figure50: Ethernet Configuration Software

## 14. Revision History

Revision number	Date	Description
1.0	11/14/2019	▪ Document created
1.1	11/18/2019	▪ Added ML4039EN characteristics and user manual

Innov  
**North America**

48521 Warm Springs Blvd. Suite 310  
Fremont, CA 94539  
USA  
+1 510 573 6388

**Worldwide**

Houmal Technology Park  
Askarieh Main Road  
Houmal, Lebanon  
+961 5 941 668

**Asia**

14F-5/ Rm.5, 14F., No 295  
Sec.2, Guangfu Rd. East Dist.,  
Hsinchu City 300, Taiwan (R.O.C)  
+886 3 5744 591